Gear Pumps



Pulsefree pumping

Gear pumps allow differential pressures up to maximum 5.6 bar



2

ISMATEC[®] gear pumps run only in the clockwise direction (Exception REGLO-Z Digital)





Safe and easy to operate

- Developed for continuous duty, 24 hours a day, 7 days a week
- Compact drives with hermetically sealed and magnetically coupled pump-heads
- Safe overload protection magnetically driven pump-heads decouple when load exceeds the coupling torque
- Internal bypass valve limits the differential pressure
- Pump-heads are interchangeable within seconds
- MAX key enables rapid filling of the system (BVP-Z and MCP-Z pumps)

Application range of gear pumps

- Refrigeration

technology

- Liquid

– Distillation systems

- Water treatment

chromatography

- Surface treatment

Industries Applications Sampling

- Biotechnological
- Chemical
- Food
- Mining
- Power
- Pulp and Paper
- Semiconductor
- Textile

Special media

- Biozides
- Dye stuffs
- Thixotropic
- products
- Liquid waxes
- Hydrogen
- peroxide
- Flux

Not suited for media containing particulates

Multifunctional

- Interchangeable pump-heads for different flow rates available in specific, media-resistant materials
- Virtually no pulsation
- Very accurate dispensing pumps due to calibrateable drives
- REGLO-Z *Digital* with reversible rotation direction
- Specially designed pump-heads (Suction Shoe Design) for elevated differential pressures
- Excellent media compatibility stainless steel housing gears available in PTFE, Graphite, PPS or PEEK[™]
- Pump-heads for media with elevated viscosities

ISMATEC gear pumps are

- Easy to service
- Almost maintenance-free
- Leak-free
- Differential pressure up to 5.6 bar

Low operation costs

- Interchangeable, magnetically coupled pump-heads
- Maintenance-free drives
- Only few wearing parts (gears, seals)
- Service kits allow the user to exchange worn parts
- High quality and precision for an optimum performance even after many years of intensive use



Note

All microprocessor controlled drives are LabVIEW compatible and can easily be integrated into process control systems.



Overview of gear pumps Flow rates and models

Flow rat	t es ml/min	Bar	Model	Page
min.	max.			
1	3290	5.2	REGLO-Z Analog, Digital	44
1	3290	5.2	REGLO-ZS Analog, Digital	44
1	7241	5.2	BVP-Z Standard	46
1	7241	5.2	MCP-Z Standard	47
1	7241	5.2	MCP-Z Process	48

NEW pump-head reference chart

The Micropump pump-head numbers have recently been updated to new series product code to simplify the global understanding of the products we provide. Below, you'll find an easy reference chart updating the old Pump-head numbers to the new series product code. Please note that ISMATEC order numbers for Micropump pump-heads have now been updated to the Micropump order number.

OLD Order No.	OLD Pump-head No.	NEW Pump-head No.	Order No.
		Series GA	
MI0006	Z-186	GA-X21.CFS.B	82092
MI0007	Z-181	GA-V21.CFS.B	82114
MI0008	Z-183	GA-V23.CFS.B	82115
MI0131	Z-1830	GA-T23.PFS.B	81473
MI0312	Z-186 P	GA-X21.JFS.B	L20820
MI0280	Z-1830 P	GA-T23.JFS.B	L18489
MI0309	Z-186 HC	GA-X21.CFC.B	L17164
MI0310	Z-183 HC	GA-V23.CFC.B	L2383
		Series GB	
MI0022	Z-200	GB-P25.PVS.A.B1	81281
MI0023	Z-201	GB-P35.PVS.A.B1	81281
MI0306	Z-200 P	GB-P25.JVS.B	220004
MI0378	Z-201 PKC	GB-P35.JKS.B	L22609
		Series GJ	
MI0013	Z-120	GJ-N23.FF1S.B.B1	82004
MI0015	Z-122	GJ-N25.FF1S.B.B1	82006
MI0016	Z-140	GJ-N23.FF1S.B	82001
MI0018	Z-142	GJ-N25.FF1S.B	82003
MI0019	Z-130	GJ-N23.PF1S.B.B1	81529
MI0020	Z-150	GJ-N23.PF1S.B	81531
MI0313	Z-140 P	GJ-N23.JF1S.B	L197735
MI0284	Z-140 HC	GJ-N23.FF1C.B	L20284
MI0311	Z-142 HC	GJ-N25.FF1C.B	L21812



MCP-Z Process features:

Only the ISMATEC[®] gear pump

Unique!

Carrying out programs independently of a PC

- Create the application profile in the PC (with Prog*Edit software*, Page 61)
 Download the file data into the
- pump memory - Disconnect the pump from the PC
- Carry out your application on the spot, using the pump as a stand-alone unit

This mark indicates dispensing function (You'll find dispensing gear pumps on pages 44, 47, 48)

- Pumping by speed or flow rate
- Dispensing by volume or time
- Interval dispensing by volumes with a pause
- Interval dispensing by time with a pause
- Programming a number of dispensing cycles
- Calibrating the flow rate and dispensing volume
- Factory set gear pump-heads



ADELAB SCIENTIFIC 36 Holland Street Thebarton SA 5031 Ph 08 8234 7955 Fax 08 8234 7897 Email: info@adelab.com.au Web: www.adelab.com.au



Selection criteria

Find the optimum pump-head design

	8	¢
	Cavity Style	Suctio Shoe
Flow performance and pressu	re	
Only flow	1	- 🗸
Pre-pressure necessary	—	- 🗸
Back-pressure		
Flow rate stable	—	- 🗸
Back-pressure high		
BVP-Z and MCP-Z drives	 Image: A set of the set of the	1
Forward and reverse delivery	 Image: A set of the set of the	—
Bypass depending on pump-head/S	eries GJ	GB
Range of flow rates (ml/min)		
Series GA 1–560	—	1
Series GJ 33–3950 (Reglo	-Z) 🗸	—
Series GJ 55–5480 (MCP-	Z) 🗸	—
Series GB 35–7241	—	1
Max, operating temperature		
54°C (129°F) 77°C (170°F) 99°C	(210°F) 🖌	_
(depending on the seals)	(2.0.)	
Up to 177°C (350°F)	_	1
Max. suction height varies (de on pump-head, speed and tuk for water	pends bing)	
wetted gears 1 m	1	—
30 cm	1	1
flooded 8 m	1	—
3 m	1	1
Pumping out of vacuum		
absolutely	1	_
not suitable		1
Viscosity		
0.2 to 1500 cp	1	1
max 2000 cp, depending on pump	o-head 🗸	_
Particles up 5 µm	Z-150WI	_
Gear material		
PTFE	1	—
Graphite	_	1
PEEK™	1	-
PPS	/	 Image: A start of the start of
NIC	Z-150WI	_

Cavity style: Series GJ

- Max. suction height with water and flooded pump-head: 8 m, depending on pump-head and tubing
- Pumping out of a vacuum of 200 mbar
- Based on the traditional gear pump technology For application with moderate differential pressure

In comparison to the Suction Shoe pump-heads, the Cavity style pump-heads can be used for viscous media and applications with a certain suction height

Advantages:

- Excellent chemical resistance
- Smooth operation at a low noise level
- Low internal friction



Suction shoe style: Series GA and GB



- An exclusive Micropump product featuring a patented technology
- Modified pump chamber compared to the conventional gear pump technique

This type of pump-head design has a seal plate mounted with a deliberate play in the suction part of the pump chamber (hence the expression Suction Shoe). Discharge pressure keeps the Suction Shoe seated tightly on top of the gears which prevents flow from decreasing in high-pressure applications.

Advantages:

- Temperature range from -46 177 °C (-51 - 350°F)
- The Suction Shoe acts as a dynamic seal element which results in a temperatureand pressure-independent pump chamber.
- Ease of servicing due to fewer parts. The service kit, including the Suction Shoes, enables an extended pump life; conventional pumps require more frequent replacement.





Main features of pump-head designs



*Pump-head for Industrial drive provided by customer

sales.ismatec@idexcorp.com www.ismatec.com



The magnetically coupled drive principle

Consists of two magnets, a driving magnet that attaches to the motor shaft and a driven magnet that is completely sealed within the pump-head and is connected to the driving gear. The driven magnet is a wetted component and is totally encapsulated.



The two magnets couple automatically such that the driving magnet turns the driven magnet and gears without physical contact.

Decoupling occurs when the pump load exceeds the coupling torque between the two magnets. This feature can act as a safety device to prevent damage to the pump and motor as well as associated piping. The magnets can be recoupled by bringing the motor to a complete stop, then eliminating the cause of the decoupling and restarting.

Pump-head material options

Enhance the chemical compatibility and application potential

- Base material
 Standard: Stainless steel 316
 Options: e.g. Hastelloy[®] B2,
 Hastelloy C-276, Alloy 20 and Titan
- Gears
 Standard: PPS, Graphite, PTFE (depends on pump-head)
 Options: e.g. PEEK[™], PPSKV
- Static seals
 Standard: Viton[®], PTFE (depends on pump-head)
 Options: EP, Buna N, Kalrez[®]
- Magnets
 Standard: Ferrite
 Options: e.g. SmCo, NdFeB

PTFE = Polytetrafluoroethylene PPS = Polyphenylenesulphide PEEK = Polyetheretherketone

Internal bypass

- An adjustable fluid bypass valve helps protect against decoupling and system damage from high-pressure build-up
- It allows for adjustment of a max. differential pressure (from 0.7 bar up to the max. differential pressure, depending on the individual pump-head)
- Should only be used for safety purposes and not for pressure controlling (bypass conditions may create a sufficient temperature rise to cause significant swelling in PTFE-geared pumps)



MICROPUMP

Further pump-head options

- Integral drive
- High system pressure
- Deck ports
- 1/4-18 NPT ports
- Tri-clamp fittings



REGLO-Z, REGLO-ZS

Compact and powerful Footprint only 10 by 18 cm!



REGLO-Z Digital

REGLO-ZS Digital

()

Specifications REGLO-Z/ZS Analog

Motor type	DC motor
Speed	50 – 5000 rpm
Speed setting	1–99%, resolution 1% 2-digit potentiometer
Power consumption	50 W
Mains connection	$230V_{\text{AC}}/50Hz, 115V_{\text{AC}}/60Hz$ adjustable
Protection rating	IP 30
Depth/Width/Height Drive REGLO-Z Drive REGLO-ZS External control unit	178 x100 x 143 mm 175 x 65 x 80 mm 178 x 100 x 143 mm
Weight Drive REGLO-Z Drive REGLO-ZS External control unit	2.1 kg (without pumphead) 0.7 kg (without pumphead) 1.7 kg

REGLO-Z Digital 1-3290 ml/min

with dispensing functions

- Membrane key-pad
- _ LED display with setting menu
- Differential pressure max. 5.2 bar

Specifications REGLO-Z/ZS Digital Mo

Motor type	DC-Motor
Speed range	50 – 5000 rpm
Speed setting	rpm, resolution 1 rpm
Flow rate setting	ml/min, liters/min
Power Consumption	75 W
Mains connection	100 – 230V _{AC} /50 – 60Hz
Protection rating	IP 30
Depth/Width/Height	
Drive REGLO-Z	178 x 100 x 135 mm
Drive REGLO-ZS	175 x 65 x 80 mm
External control unit	178 x 100 x 135 mm
Weight	
Drive REGLO-Z	1.7 kg (without pumphead)
Drive REGLO-ZS	0.7 kg (without pumphead)
External control unit	1.2 kg

Ordering Information

Model	Order No.		
REGLO-Z Analog	ISM 895		
REGLO-ZS Analog	ISM 896		
REGLO-Z Digital	ISM 901		
REGLO-ZS Digital	ISM 1143		
Foot switch	ISM 891		
Pump-head	Page 45		
2 Nozzles	Page 45		

LabVIEW drivers for Reglo-Z / -ZS Digital download for free: www.ismatec.com

Never use a gear pump for media containing particulates.



(REGLO-Z Digital)

Interchangeable pump-heads



with Cavity Style pump-head, rotation direction is reversible



with Suction shoe pumphead, run only in the clockwise direction



Interfaces



REGLO Analog Speed control (0-5 or 0-10 V,

0-20 or 4-20 mA) Speed output

2-channel: 0-8 kHz 4-channel: 0-5 kHz Start/Stop



REGLO Digital PC-controllable (see Reglo Analog),

Analog: only speed output start/stop and autostart

MICROPUMP

Ordering Information pump-heads for REGLO-Z / -ZS

Pump-heads »Suction shoe«

- Enhanced pumping performance at elevated differential pressures
- Suited for elevated temperature ranges
- Not recommended for applications requiring a suction lift



– Ports (internal thread) 1/8"-27NPT

- Flow rates without differential pressure

- Operating temperature: with other seals up to 99°C possible

Pump-heads »Cavity style«

Can be used for viscous media and applications requiring a certain suction lift

- Excellent chemical resistance
- Smooth and precise flow

Differential Stainless System Temperature Flow rate (ml/min) Cavity Pump-head Order pressure Gear steel pressure, Internal range Ńо. No. material Seals housing min. max. max. baı max. (bar Bypass Style GJ-N23.FFS.B.B1 MI0013 32 3200 PTFF PTFF \$\$316 -46 - +54 1* 21 GJ-N23.FFS.B MI0016 32 3200 1* PTFE PTFE SS316 21 -46 - +54 GJ-N23, JFS, B MI0313 32 3200 1* PEEK PTFE SS316 21 -46 - +54GJ-N23.JFS.B.B1 MI0019 32 3200 1* PPS PTFE SS316 21 -46 - +54 GJ-N23.JFS.B MI0020 32 3200 PPS PTFF \$\$316 -46 - +54 1* 22 For corrosive media GJ-N23.FFC.B MI0284 32 3200 1* PTFE PTFE Hastelloy-C276 21 -46 - +54 For abrasive media GJ-N23.9FD.B MI0265 32 3200 1* NiC PTFE Surface hardened 21 -46 - +54

the MCP-Z drive.

- Ports (internal thread) 1/8"-27NPT

Flow rates without differential pressure

- Operating temperature: with other seals up to 99°C possible



Service Kits contain the wearing parts (bushings, seals, gears)

ISMATEC.



These pump-heads are also available as OEM versions. Ask for the detailed data sheet.

Tubing adaptors for gear pump-heads					
Threaded st	Threaded stainless steel connectors				
Order No.	External Tubing	Tubing			
	thread adaptor	i.d. mm			
AR0001	1/8" NPT Tube nozzle	6			
AR0002	1/8" NPT Tube nozzle	3			
AR0004	3/8" NPT Tube nozzle	12			
AR0008	1/8" NPT Tube nozzle	8			
AR0009	1/8" NPT Tube nozzle	9.5			
AR0024	1/8" NPT Pipe connect	ion 6 (outside)			

6

Threaded connectors in Hastelloy-C AR0001-HC 1/8" NPT Tube nozzle

* For applications with differential pressures exceeding 1 bar we recommend using



BVP-Z Standard

Economical Robust, powerful gear pump drive



Speed control (0-5 or 0-10V, 0-20 or 4-20mA) Speed output $(0-10V_{\text{DC}} \text{ or } 0-12 \text{ kHZ})$ Start/Stop

- Variable speed (no dispensing functions)
- Pulseless pumping
- Up to 5.2 bar differential pressure



BVP-Z Standard without dispensing functions

- 3-digit potentiometer (for speed setting)
- 12 interchangeable Micropump[®] pump-heads
- Flow rates and differential pressure depend on the pump-head mounted

Specifications Motor type

Speed setting

Power consumption

Mains connection

Protection rating

Depth/Width/Height

Speed

Weight

(see Page 49) (material options, see Page 43)

Ordering information

ай

The complete pump system BVP-Z Standard consists of:

Drive (magnet included)	ISM 446
Pump-head	Page 49
2 Nozzles	Page 49
Accessories	Page 61
 Foot switch 	ISM 891
– Valve	on request

Applications

- Single-channel delivery processes under pressure for particulatefree fluids, e.g.: addition of reagents/ solvents in organic synthesis at laboratory scale.
- Pumping propylene oxide into a laboratory reactor with a dispensing precision of +/-1% and a differential pressure of up to max. 3 bar.

You can find your local ISMATEC sales representative at: US: +1 360 253 2008 Germany: +49 93 77/92 03 0 46

DC motor

150 W

IP 30

5.7 kg

adjustable

60 - 6000 rpm

1-99.9%, resolution 0.1% 3-digit potentiometer

230V_{AC}/50Hz,115V_{AC}/60Hz

220 x 155 x 260 mm

(without pump-head)

(without pump-head)



MCP-Z Standard

Multi-purpose

Saves individual application parameters!

- Microprocessor controlled
- Ideal for dispensing and filling
- Pulseless pumping
- Robust, powerful gear pump drive
- Up to 5.2 bar differential pressure

Interfaces



CE

MCP-Z Standard

with dispensing functions

Membrane key-pad, LED display

- 4 program memories for saving individual application parameters

12 interchangeable Micropump® pump-heads (pre-programmed)
 Flow rates and differential pressure depend on the pump-head mounted



Dispensing and calibrating function see Page 41

MCP-Z *Standard* with interchangeable gear pump-head (see Page 49) (material options, see Page 43)

Specifications

Motor type DC motor Speed 60 – 6000 rpm Speed setting rpm, resolution 1 rpm Flow rate setting µl/min, ml/min, liters/min Power consumption 150 W 230V_{AC}/50Hz,115V_{AC}/60Hz Mains connection adjustable Protection rating IP 30 Depth/Width/Height 220 x 155 x 260 mm (without pump-head) Weight 6.4 kg (without pump-head)

Ordering information

The complete pump system MCP-Z Standard consists of:

Drive (magnet included)	ISM 405
Pump-head	Page 49
2 Nozzles	Page 49
Accessories	Page 61
- Foot switch	IS 10039

Applications

Single-channel delivery and dispensing processes of particulate-free fluids under pressure.

With pump-heads GJ-N23 and GA-X21

Pulseless dispensing under pressure of different reagents with 2 pumps in different quantity ratios via a mixing valve into a reactor.

MCP-Z Process

Programmable

Programs can be carried out on the spot independently of a PC! Protection rating of IP 65

- Suitable for industries, extremely robust gear pump drive
- For pulseless pumping (up to 5.2 bar)
- Ideal for dispensing and filling applications in a dusty, humid or corrosive environment, and in clean room areas (IP 65, dust-tight and protected against water jets)

Interfaces



- Speed control (0-5 or 0-10V,
- 0-20 or 4-20mA) Speed output
 - $(0-10V_{DC} \text{ or } 0-12 \text{ kHZ})$ Start/Stop
- Autostart
- 2 universal inputs
- 2 universal outputs



MCP-Z Process

- Stainless steel housing
- Membrane key-pad with LED display
- 4 program memories for saving individual application parameters or PC programmed command sequences
- pre-programmed pump-heads
- 21 interchangeable Micropump® pump-heads Flow rates and differential pressure depend on the pump-head mounted





Dispensing and calibrating function see page 41

Software ProgEdit LabVIEW drivers

Free download on www.ismatec.com

Applications

- Single-channel delivery and dispensing processes under pressure, for particulate-free solutions
- Addition of various reagents in different quantity ratios via mixing valve into reactor

with interchangeable gear pump-heads (material options, see Page 43)

Specifications

Motor type	DC motor
Speed	60–6000 rpm
Speed setting	rpm, resolution 1 rpm
Flow rate setting	µl/min, ml/min, liters/min
Power consumption	200 W
Mains connection	100 – 230 V _{AC} / 50 – 60 Hz
Protection rating	IP 65
Depth/Width/Height	260 x 160 x 262 mm
	(without pump-head)
Weight	6.9 kg
	(without pump-head)

Ordering information The complete pump system MCP-Z Process consists of:

Drive (magnet included)	ISM 918
Pump-head	Page 49
2 Nozzles	Page 49
Accessories	Page 61
 Software ProgEdit 	free download
 Foot switch 	IS 10039

LabVIEW driver

download for free: www.ismatec.com



1-7241 ml/min

Ordering Information nump-heads for BVP-Z / MCP-Z



ISMATEC gear pumps run only in the clockwise direction. Never use a gear pump for media containing particulates.

Ordening	Information	pump-meaus	101	/ 10

- Pump-heads »Suction shoe«
- Enhanced pumping performance at elevated differential pressures

Order

No.

MI0006

MI0312

MI0007

MI0008

MI0131

MI0280

MI0022

MI0306

MI0023

MI0378

MI0309

MI0310

Suited for elevated temperature ranges

Suction

Organic solvents

For corrosive media

Shoe

Not recommended for applications requiring a suction lift _

Pump-head

. No.

GA-X21.CFS.B

GA-X21.JFS.B

GA-V21.CFS.B

GA-V23.CFS.B

GA-V23.PFS.B

GA-V23.JFS.B

GB-P25.PVS.B

GB-P25.JVS.B

GB-P35.PVS.B

GB-P35.JKS.B

GA-X21.CFC.B

GA-V23.CFC.B

Flow rate min.	(ml/min) max.	Differential pressure max. bar	Gear material	Seals	Stainless steel housing	System pressure, max. (bar)	Temperature range °C	Internal Bypass
1	99	1.4	Graphite	PTFE	SS316	21	-46 - +177	-
1	99	2.3	PEEK™	PTFE	SS316	21	-46 - +177	-
3	252	2.8	Graphite	PTFE	SS316	21	-46 - +177	-
5	504	2.8	Graphite	PTFE	SS316	21	-46 - +177	-
6	560	5.2	PPS	PTFE	SS316	21	-46 - +177	-
6	560	5.2	PEEK	PTFE	SS316	21	-46 - +177	-
35	3509	3.5	PPS	Viton	SS316	21	-29 - +177	1
35	3480	3.5	PEEK	Viton	SS316	21	-29 - +177	-
70	7020	3.5	PPS	Viton	SS316	21	-29 - +177	1
73	7241	3.5	PEEK	Kalrez [®]	SS316	21	-29 - +177	1
1	99	1.4	Graphite	PTFE	Hastelloy®-C276	21	-46 - +177	-
5	504	2.8	Graphite	PTFE	Hastelloy-C276	21	-46 - +177	-

- Ports (internal thread) 1/8"-27NPT

- Flow rates without differential pressure

- Operating temperature: with other seals up to 99°C possible

Pump-heads »Cavity style«

- Can be used for viscous media and applications requiring a certain suction lift

Excellent chemical resistance

Smooth and precise flow



- Ports (internal thread) 1/8"-27NPT

- Flow rates without differential pressure

- Operating temperature: with other seals up to 99°C possible



Delivery pump BVP-Z Standard ISM 446



Dosing pump MCP-Z Standard ISM 405



Programmed dosing MCP-Z Process IP65 ISM 918

sales.ismatec@idexcorp.com

www.ismatec.com



Service Kits

contain the wearin	ig parts	(bushings,	seals,	gears)

	1112	55510		10 151	•
PTFE	PTFE	SS316	21	-46 - +54	-
PEEK	PTFE	SS316	21	-46 - +54	-
PTFE	PTFE	SS316	21	-46 - +54	-
PPS	PTFE	SS316	21	-46 - +54	1
PPS	PTFE	SS316	22	-46 - +54	-
PTFE	PTFE	Hastelloy-C276	21	-46 - +54	-
PTFE	PTFE	Hastelloy-C276	21	-46 - +54	-
NiC	PTFE	Surface hardened	21	-46 - +54	-

Tubing adaptors for gear pump-heads Threaded stainless steel connectors

Order No.	External Tubing	Tubing			
	thread adaptor	i.d. mm			
AR0001	1/8" NPT Tube nozzle	6			
AR0002	1/8" NPT Tube nozzle	3			
AR0004	3/8" NPT Tube nozzle	12			
AR0008	1/8" NPT Tube nozzle	8			
AR0009	1/8" NPT Tube nozzle	9.5			
AR0024	1/8" NPT Pipe connection	6 (outside)			

6

49

Threaded connectors in Hastelloy-C AR0001-HC 1/8" NPT Tube nozzle