Rotary Piston Pumps

For corrosive media and very accurate dispensing

The pump-heads are available with ceramic pistons and ceramic cylinder liners, which makes these components very resistant even to highly aggressive chemicals.

In _



Rotation direction reversible





Safe and easy to use

- Developed for continuous duty, 24 hrs./day, 7 days/week
- Positive displacement
- No valves to clog
- Precision better than ± 1%
- High repeatability of dispensing volume
- Calibrateable drives
- MAX key enables rapid filling of the system (BVP-Z and MCP-Z pumps)

Inexpensive to maintain

- Interchangeable pump-heads
- No valves
- Only one moving part the piston
- High quality and precision guarantee an optimum performance even after many years of intensive use

Application range of piston pumps

dustries	Applications	Special media
Biotechnology	 Accurate dispen- 	– Biozides
Chemistry	sing e.g. into	– Dyes
Industry	bioreactors	 Flux compound
Electronic	 Emulsion and 	 Hydrogen peroxide
Food and Diary	slurry dosing	 Liquid wax
Perfume/Cosmetics	 Medical diag- 	 Thixotropic
Rubber/Plastics	nostics production	products
Glass / Ceramic	- Milk and beverage	
Pulp and Paper	enrichment	Not suited for media
Medical		containing particles
		larger than 0.8 mm
	 Titration equip- 	

ment

For a wide range of applications

- Interchangeable pump-heads
- Adjustable stroke volume
- Very accurate dispensing pumps due to calibrateable drives
- Rotation direction reversible
- Chemically inert to a great extent
- Ideal for corrosive media, suited for viscous media
- Differential pressure up to 6.9 bar

Advantages of the valveless piston pump

- No valves which clog or hang up
- Only one moving part the piston
- Drift free precision, better than $\pm 1\%$
- Variation coefficient smaller than 0.17%
- Medium-contacted parts available in ceramic and fluorocarbon
- Viscosity independent
- Positive displacement up to 6.9 bar
- Self-priming to 4.5 Meter

Typical Applications for Rotary Piston Pumps

Medical

For precise dispensing, aspirating, rinsing and mixing systems and for syringe pump replacement in diagnostic, clinical chemistry, dialysis and medical equipment manufacturing. Also for dispensing adhesives and lubricants used in assembly of disposable medical components.

Adela

Industrial

For accurate metering and mixing of paint and pigment additives, catalyst for foundry resins, plating bath regeneration, petroleum additives, photo chemicals, inks, monomers and adhesives.

Electronics Manufacturing

For dispensing of ceramic slurries in the manufacture of capacitors and diodes. Also for dispensing of insulating and encapsulating materials used in electric motor manufacture, addition of flux for wave soldering equipment, dispensing of mercury for switch manufacturing and metering of semiconductor wash and etch solutions.

Food and Dairy

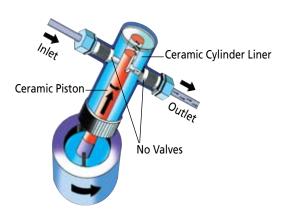
For candy coating and polishing, vitamin fortification for milk; addition of flavors, colors and preservatives, hops for brewing and sanitizing agents for aseptic packaging. Also used for sample and reagent fluid control in milk analyzers and other food quality control instrumentation.



OVERVIEW

Rotary piston pumps Selection by flow rate and model

Flow rat	t es ml/min	Bar	Model	Page
min.	max.			
0.045	180	6.9	REGLO-CPF Analog	52
			RH-type pump-heads	54
0.1	180	6.9	REGLO-CPF Digital	53
0.025	2300	6.9	MCP-CPF Process	56
			RH-type pump-heads	54
			Q-type pump-heads	58



Valveless pumping

The valveless pumping function is accomplished by the synchronous rotation and reciprocation of the ceramic piston in the precisely mated ceramic cylinder liner. One complete piston revolution is required for each suction/discharge cycle.

The piston always bottoms for maximum fluid and bubble clearing. Together with the drive speed the stroke volume, which can be pre-set by the adjustment of the pump-head angle, determines the actual flow rate.



Note

All microprocessor controlled drives are LabVIEW compatible and can easily be integrated into process control systems.

Unique

Only the ISMATEC[®] Rotary Piston Pump MCP-CPF Process features:



Carrying out programs independently of a PC

- Create the application profile in the PC
- (with ProgEdit software, Page 61) Download the file data into the pump memory
- Disconnect the pump from the PC Carry out your application on the spot, using the pump as a stand-alone unit



This mark indicates dispensing function

(You'll find dispensing rotary piston pumps on pages 53, 56)

- Pumping by speed or flow rate
- Dispensing by volume or time
- Interval dispensing with a pause
- Dispensing a volume within a pre-set time
- Interval dispensing with a pre-set number of dispensing cycles
- **Calibrating** the flow rate and dispensing volume
- Piston stroke back-steps for drip-free dispensing
- Factory-set piston pump-heads



REGLO-CPF

Calibrateable dispensing pumps Ideal for dispensing corrosive media

- High repeatability
- Differential pressure up to 6.9 bar
- 10 cm wide, 13.5 cm high
- Wide selection of ceramic piston pumps





REGLO-CPF *Analog* 2-digit potentiometer 1–99%, resolution 1% (for speed)



REGLO-CPF Analog without dispensing functions 0.045–180 ml/min Variable speed

REGLO-CPF Analog with piston pump-head RH 00.CKC-LF



Specifications REGLO-CPF Analog

Motor type	DC-Motor
Speed	18 to 1800 rpm
Speed setting	1–99%, resolution 1%
	2-digit potentiometer
Power consumption	50 W
Mains connection	230V _{AC} /50Hz,115V _{AC} /60Hz adjustable
Protection rating	IP 30
Depth/Width/Height	250x100x143 mm
Weight	2.5 kg



Weight

Overview of piston pump-heads on Pages 54 to 55

Specifications RE	GLO-CPF Digital
Motor type	DC-Motor
Speed	40 to 1800 rpm
Speed setting	rpm, resolution 0.1rpm
Flow rate setting	µl/min and ml/min
Power consumption	75 W
Mains connection	100 – 230V _{AC} / 50 – 60Hz
	adjustable
Protection rating	IP 30
Depth/Width/Height	250x100x135 mm



0.045-180 ml/min (depends on pump-head)

Interfaces

REGLO-CPF Analog Speed control

(0-5 or 0-10 V, 0-20 or 4-20 mA) Speed output 0–9 kHz

- Rotation direction

REGLO-CPF Digital

Speed output 0-9 kHz,

Start/Stop, Autostart

Start/Stop

_

– RS232

- Analog





REGLO-CPF Digital 6-button membrane key-pad, LED display Flow rate setting in µl/min and ml/min



Dispensing and calibrating function see Page 51

REGLO-CPF Digital with dispensing functions 0.1-180 ml/min Microprocessor controlled



Application

Highly reproducible, single-channel dispensing processes of organic solvents or acids/bases, e.g.: Dispensing of hydrogen fluoride and

other highly corrosive acids with an X-Y-Z dispenser. Remote controlled pump.

REGLO-CPF Digital with piston pump-head RH 00.CKC-LF

Ordering information

Model (Drive only)	Order No.	Flow rates	Channels	Speed
	(drive only)		Channels	
REGLO-CPF Analog	ISM 1014	0.045 – 180	1	18 to 1800
REGLO-CPF Digital	ISM 321	0.1 – 180	1	40 to 1800
Foot switch				
REGLO-CPF Analog	ISM 891	see Page 61		
REGLO-CPF Digital	ISM 894	see Page 61		

The complete pump system REGLO-CPF consists of:

1 Drive

1 Piston pump-head see on Pages 54 to 55



0.045-180 ml/min (depends on pump-head)

RH pump-heads

For REGLO-CPF drives (Pages 52 to 53) For MCP-CPF Process drive (Pages 56 to 57)





MCP-CPF Process with RH pump-head

Pump-head RH 00 Stroke volumes 2.5 – 25 µl Drives and flow rates: **REGLO-CPF** Analog 0.045 - 45 ml/min

REGLO-CPF Digital 0.1 – 45 ml/min **MCP-CPF** Process 0.025 - 45 ml/min





PTFE tubing for pump-heads mentioned above (must be ordered separately)

			3.2 mm o.d. with				
Length		-	Order No.	•			
0.25 m	IC 0053	0.75 m	IC 0061	0.50 m	IC 0057	1.00 m	IC 0065



Tubing adaptors for the following pump-heads RH00.CKC RH00.SKY RH0.CKC RH1.CKC

These adaptors enable the use of other tubing.

The integrally molded port fittings on the standard FMI Type K pumpheads accept all tubing with 6.4 mm o.d. For other tubing arrangements, these special port adaptors are required.

Description

De	escription		Order No.
1	R412-0K	for tubing with 3.2 mm i.d.	FMI 050
2	R412-1K	for tubing with 6.4 mm i.d.	FMI 051
3	R412-2K	for tubing with 9.5 mm i.d.	FMI 052
4	R412-5K	for tubing with 1/4–28 ferrule fittings	FMI 053
5	H476K	for tubing with 3.2 mm o.d.	FMI 054

sales.ismatec@idexcorp.com www.ismatec.com



Pump-head RH 0 Stroke volumes 5 – 50 µl

Drives and flow rates: REGLO-CPF Analog 0.09 – 90 ml/min REGLO-CPF Digital 0.2 – 90 ml/min MCP-CPF Process 0.050 – 90 ml/min

Type and Order No. Piston

Cylinder case Cylinder liner Lip seals Gland washers Max. temperature Max. differential pressure Flow ports

Tubing (must be ordered separately)



RH0.CKC / FMI 005 Ceramic Kynar® (Fluorocarbon {PVDF}) Ceramic Rulon® AR PTFE 100°C 6.9 bar 2 fixed tube fittings for PTFE tubing 6 mm o.d.

PTFE tubing 4 mm i.d., 6 mm o.d. Order No. MF 0336

> (For other tubing material; use tubing adaptors, see Page 54)



(LF = Low Flow for flow rates below 50 ml/min) RH0.CKC-LF / FMI 013 Ceramic

Kynar (Fluorocarbon {PVDF}) Ceramic Rulon AR PTFE 100°C 6.9 bar Kynar UNF '/4"-28 (female)

 PTFE tubing

 1.6 mm i.d., 3.2 mm o.d.

 with 2 fittings UNF ¼"-28 male

 Length
 Order No.

 0.25 m
 IC 0053

 0.50 m
 IC 0057

 0.75 m
 IC 0061

 1.00 m
 IC 0065



RH0.CTC / FMI 006
Ceramic
Tefzel®
Ceramic
Rulon AR
PTFE
100°C
6.9 bar
2 fixed tube fittings
or PTFE tubing 6 mm o.d.

PTFE tubing 4 mm i.d., 6 mm o.d. Order No. MF 0336

> (For other tubing material; use tubing adaptors, see Page 54) This pump-head is also available as LF version.

Pump-head RH 1 Stroke volumes 10 – 100 μl

Drives and flow rates: REGLO-CPF Analog 0.18 – 180 ml/min REGLO-CPF Digital 0.4 – 180 ml/min MCP-CPF Process 0.1 – 180 ml/min

Type and Order No. Piston Cylinder case Cylinder liner Lip seals Gland washers Max. temperature Max. differential pressure Flow ports

Tubing (must be ordered separately)



RH1.CKC / FMI 007 Ceramic Kynar (Fluorocarbon {PVDF}) Ceramic Rulon AR PTFE 100°C 6.9 bar 2 fixed tube fittings for PTFE tubing 6 mm o.d.

PTFE tubing 4 mm i.d., 6 mm o.d. Order No. MF 0336

> (For other tubing material, use tubing adaptors; see Page 54)



(LF = Low Flow for flow rates below 50 ml/min)

RH1.CKC-LF / FMI 015 Ceramic Kynar (Fluorocarbon {PVDF}) Ceramic Rulon AR PTFE 100°C 6.9 bar Kynar UNF 1/4"-28 (female)

 PTFE tubing

 1.6 mm i.d., 3.2 mm o.d.

 with 2 fittings UNF ¼"-28 male

 Length
 Order No.

 0.25 m
 IC 0053

 0.50 m
 IC 0057

 0.75 m
 IC 0061

 1.00 m
 IC 0065



RH1.CTC / FMI 008
Ceramic
Tefzel
Ceramic
Rulon AR
PTFE
100°C
6.9 bar
2 fixed tube fittings
for PTFE tubing 6 mm o.d.
PTFE tubing 4 mm i.d., 6 mm o.d. Order No. MF 0336

(For other tubing material; use tubing adaptors, see Page 54) This pump-head is also available as LF version.



MCP-CPF Process

Programmable Programmable without a PC! Protection rating of IP 65

- Ideal for aggressive media
- High repeatability
- Differential pressure 6.9 bar
- Ideal for dispensing and filling applications in a dusty, humid or corrosive environment and in clean room areas (IP 65, dust-tight and protected against water jets)



Dispensing and calibrating function see Page 51



Rotation direction reversible

MCP-CPF Process

- Pre-programmed pump-heads allow you to work with flow rates
- Stainless steel housing, membrane key-pad, LED display
- 4 program memories for saving individual application parameters or PC programmed command sequences - Programming similar to PLC
- Wide selection of different, interchangeable pump-heads

Flow rates and differential pressure depend on the pump-head mounted, see Pages 54, 55 and 57-59

MCP-CPF Process with rotary piston pump-head QP Q0.SSY-LF

Specifications		Ordering information	
Motor type	DC motor	The complete pump system MCP-CPF	Process
Speed	10.0 to 1800 rpm	consists of:	
Speed setting	rpm, resolution 0.1 rpm	Drive	ISM 919
Flow rate setting	µl/min, ml/min, liters/min	Pump-head and tubing	
Power consumption	100 W	see Pages 54, 55 and 57–59 / 62–63	
Mains connection	100 – 230 V _{AC} / 50 – 60 Hz	Accessories	
Protection rating	IP 65	 Software ProgEdit (Page 61) 	SOF 104
Depth/Width/Height	220 x 155 x 260 mm (without pump-head)	– Foot switch (Page 61)	IS 10039
Weight	6.9 kg (without pump-head)	LabVIEW driver download for free: www.ismatec.com	





0.025-2300 ml/min (depends on pump-head)



Software ProgEdit LabVIEW drivers Free download on www.ismatec.com

Interfaces



- Speed control (0-5 or 0-10 V, _ 0-20 or 4-20 mA)
- Speed output
- (0-10 V_{DC} or 0-7.2 kHZ)
- Start/Stop _ Rotation direction
- _
- Autostart
- 2 universal inputs _ 2 universal outputs _



'RH' pump-heads (description see Pages 54 to 55)

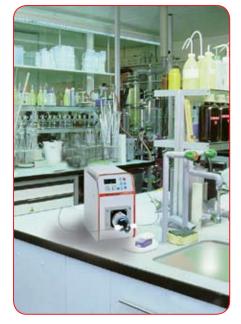
Туре	Flow rates	Stroke volumes	
	ml/min	μΙ	
RH 00	0.025 – 45	2.5 – 25	
RH 0	0.050 – 90	5.0 - 50	
RH 1	0.10 – 180	10.0 - 100	





'Q' pump-heads (description see Pages 58 to 59)

Туре	Flow rates	Stroke volumes	
	ml/min	μΙ	
QP Q0	0.04 - 144	3.2 – 80	
QP Q1	0.13 - 576	12.8 – 320	
QP Q2	0.29 – 1300	28.8 – 720	
QP Q3	0.51 – 2300	51.2 - 1280	



Application

- Single-channel sterile delivery and dispensing processes <u>under pressure</u> for particulate-free solvents
- Addition of various reagents in different volume ratios through mixing valve into reactor



0.04–2300 ml/min (depends on pump-head)

Q-type pump-heads

For MCP-CPF Process drive (Page 56)



MCP-CPF *Process* with Q pump-heads and Low Flow Kit R479

Pump-heads Q0 and Q3 Q0 = Stroke vol. 3.2 - 80 µl Q3 = Stroke vol. 51.2 - 1280 µl Q0 = Flow rate 0.04 - 144 ml/min Q3 = Flow rate 0.51 - 2300 ml/min				
Type and Order No.	QP Q0.SSY / FMI 202	QP Q0.SKY / FMI 316	QP Q3.CKC / FMI 217	
Piston	316 Stainless Steel	316 Stainless Steel	Ceramic	
Cylinder case	316 Stainless Steel	Kynar [®] (Fluorocarbon {PVDF})	Kynar (Fluorocarbon {PVDF})	
Cylinder liner	Carbon	Carbon	Ceramic	
Lip seals	Rulon® J	Rulon J	Rulon AR PTFE none 100°C	
Gland washers	PTFE	PTFE		
Cylinder head seal	PTFE	none		
Max. temperature	60°C			
Max. differential pressure	6.9 bar	4.1 bar	1.7 bar (to 1600rpm) 0.5 bar (from 1600 rpm)	
Flow ports	^{1/4} NPT (female) <u>Included</u> : 2 stainless steel adaptors with thread ^{1/4} NPT (male) and fitting for tubing with 6.4 mm i.d.	for tubing up to 12.7 mm i.d. <u>Included</u> : 2 Kynar (PVDF) adaptors for tubing with 6 mm o.d.	for tubing up to 12.7 mm i.d. or PTFE tubing 6 mm o.d. <u>Included</u> : 2 Kynar (PVDF) adaptors for tubing with 6 mm o.d.	
Tubing (must be ordered separately)	TubingTygon® ST R-3603 6.4 mm i.d.Order No.MF 0031AccessoriesLow Flow Kit R 479 (see below)Order No.FMI 056	Tubing Tygon ST R-3603 12.7 mm i.d. Order No. SC 0382 PTFE Tubing 4 mm i.d. / 6 mm o.d., 3.6 m long Order No. MF 0336	Tubing Tygon ST R-3603 12.7 mm i.d. Order No. SC 0382 PTFE Tubing 4 mm i.d. / 6 mm o.d., 3.6 m long Order No. MF 0336	



Low Flow Kit R 479 Order No. FMI 056 suitable for the following pump-heads: QP Q0.SSY QP Q1.SSY QP Q2.CSY QP Q1.CSC QP Q2.CSC QP Q2.SSY QP Q1.CSY

This Low Flow adaptor Kit enables the use of the above mentioned pump-heads for flow rates below 50 ml/min or in case that a minimum dead volume or a maximum of chemical compatibility are required. The adaptor features a 1/4-28 inner thread. These threads are used with low flow tube fittings for small bore tubing of 3.2 mm o.d. or less. Hence, this »Low Flow Kit« is also very interesting for chromatography applications.

PTFE tubing for Low Flow Kit R 479

1.6 mm i.d. / 3			
0.25 m long	Order No. IC 0053	0.75 m long	Order No. IC 0061
0.50 m long	Order No. IC 0057	1.00 m long	Order No. IC 0065



Tubing adaptors for pump-headswith a Kynar cylinder case:Q0.SKYQ2.CKCQ1.CKCQ2.CKYQ1.CKYQ2.SKYQ1.SKYQ3.CKC

In addition to the tubing mentioned above, these adaptors enable the use of other tubing.

Description		Order No.
1 R412-0K	for tubing with 3.2 mm i.d.	FMI 050
2 R412-1K	for tubing with 6.4 mm i.d.	FMI 051
3 R412-2K	for tubing with 9.5 mm i.d.	FMI 052
4 R412-5K	for tubing with 1/4–28 ferrule fittings	FMI 053
5 H476K	for tubing with 3.2 mm o.d.	FMI 054

58 You can find your local ISMATEC sales representative at: US: +1 360 253 2008 Germany: +49 93 77/92 03 0



Pump-heads Q1 and Q2 Q1 = stroke vol. 12.8 - 320 µl Q2 = stroke vol. 28.8 - 720 µl Q1 = flow rates 0.13 - 576 ml/min Q2 = flow rates 0.29 - 1300 ml/min							
Туре	QP Q1.CSC	QP Q2.CSC	QP Q1.CSC-W	QP Q2.CSC-W	QP Q1.CSC-WT	QP Q2.CSC-WT	
Order No.	FMI 205	FMI 212	FMI 320	FMI 321	FMI 219	FMI 218	
Piston	Ce	eramic	Material a	ind design	Material a	ind design	
Cylinder case	316 Sta	inless Steel	like QP Q1.CSC and CP Q2.CSC		like QP Q1.CSC and CP Q2.CSC		
Cylinder liner	Ce	eramic	but with isol	but with isolation gland		but with isolation gland	
Lip seals	Rul	on® AR	(2 extra ports 1	(2 extra ports 10–32 – female)	(2 extra ports 1/8" NPT – female)		
Gland washers	PTFE		•		and heating mantel		
Cylinder head seal		PTFE					
Max. temperature	177°C 6.9 bar		Thanks to a barrier gland of fluid, gas,	Same barrier gland as described under CP Q1./Q2.CSC-W In addition, 2 cartridge heaters			
Max. differential pressure			steam or whatever is needed, the				
Main flow ports	Included: 2 stain with thread 1/4 N	F (female) nless steel adaptors PT (male) and fitting <i>v</i> ith 9.5 mm i.d.	pumped fluid can be isolated from the seal area and atmosphere. Slurries, particulates, crystal formers and anaerobics are easily handled.		(1/4" diam. x 1 1/2" long) and 1 thermo-couple (1/6" diam. x 1 " long) can be used for heating the pump- head.		
Tubing (must be ordered separately)	Tubing Tygon® ST R-360: Order No. Accessories Low Flow Kit R 4 Order No.	SC 0383	Included for barrier gland ports: 2 Polypropylene adaptors, thread 10–32 UNF and fitting for tubing with 3.2 mm i.d.				
	Tubing and connections for pump-heads with the suffi			uffix -W or -WT			

Other materials for wetted parts for:

Pump-heads Q1 and Q2 (see table below)

12.8 – 320 µl 28.8 – 720 µl Q1 = stroke vol. Q2 = stroke vol. Q1 = flow rates 0.13 - 576 ml/min

Q2 = flow rates 0.29 - 1300 ml/min

(must be ordered separately)	
Description	Order No.
-2 stainless steel fittings for inlet/outlet, thread 1/4" NPT male,	
with fittings for tubing with 6.4 mm i.d.	FMI 060
-Tubing for inlet/outlet (Tygon ST R-3603)	
6.4 mm i.d., 15 m long	MF 0031

3

Type / Order No.	QP Q1.CKC/FMI 352	QP Q1.CKC-W/FMI 356	QP Q1.CKY/FMI 358	QP Q1.CSY/FMI 359	QP Q1.SKY/FMI 361	QP Q1.SSY/FMI 363	QP Q1.SAN ¹ /FMI 365
Type/ Order No.	QP Q2.CKC/FMI 355	QP Q2.CKC-W/FMI 357	QP Q2.CKY/FMI 353	QP Q2.CSY/FMI 360	QP Q2.SKY/FMI 362	QP Q2.SSY/FMI 364	QP Q2.SAN ¹ /FMI 366
Piston	Ceramic	Ceramic	Ceramic	Ceramic	316 Stainless Steel	316 Stainless Steel	Ceramic
Cylinder Case	Kynar ^{® 2}	Kynar ²	Kynar ²	316 Stainless Steel	Kynar ²	316 Stainless Steel	316 Stainless Steel
Cylinder liner	Ceramic	Ceramic	Carbon	Carbon	Carbon	Carbon	316 Stainless Steel
Lip seals	Rulon AR	Rulon AR	Rulon AR	Rulon AR	Rulon J	Rulon J	PTFE
Gland washers	PTFE	PTFE	PTFE	PTFE	PTFE	PTFE	PTFE
Cylinder head							
seal	none	none	none	PTFE	none	PTFE	PTFE
Max. temperature	100°C	100°C	100°C	177°C	60°C	60°C	177°C
Max. diff. pressure	4.1 bar	4.1 bar	4.1 bar	6.9 bar	4.1 bar	6.9 bar	6.9 bar
Main flow ports	For tubing up to 9.5 mm i.d.	For tubing up to 9.5 mm i.d.	For tubing up to 9.5 mm i.d.	¹ /4 NPT (female)	For tubing up to 9.5 mm i.d.	¹ /4 NPT (female)	PTFE tubing adaptor
		With isolation gland Fittings for tubing with					
		3.2 mm i.d.					
¹ designed for sanitary applications		² Kynar = Fluorocarbon (PVDF)					

